

## Portable Style, 1 3/8, 200, 2 3/8

### ASSEMBLY INSTRUCTIONS

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|-------------------------|---------------------|
| * 2 BASE HALVES         | * ROLL SKIRTING     |
| * 2 EQUAL POSTS         | * 2 LENGTHS 9' CORD |
| * DIAGONAL SUPPORT      | * 2 LENGTHS 7' CORD |
| * TOP ASSEMBLY WITH NET | * BASE CENTER TEE   |

- BEGIN BY ASSEMBLING TWO BASE PIECES, ALL FITTINGS FACING UP, WELDED LOOPS TOWARDS THE FRONT POSTS, ON A FLAT, STURDY SURFACE. INSERT TEE INTO EACH END OF REAR BASE PIECES, SO GOAL MOUTH OPENING BETWEEN BASE ELBOWS IS 72". SNUG 7/16" BOLT ONLY, THIS WILL BE FINISHED LATER FOR PROPER ANGLE.
- INSERT EACH OF THE THREE UPRIGHTS FULLY INTO FITTINGS. SNUG 7/16" BOLTS TO SECURE-DO NOT TIGHTEN MORE THAN ONE TURN AFTER CONTACT! ALL THREE UPRIGHTS SHOULD NOW BE IN PLACE WITH THE SILVER PIECE IN CENTER.
- CAREFULLY PLACE TOP ASSEMBLY ONTO UPRIGHTS. KEEP NETTING TO THE OUTSIDE AND SLIDE INTO PLACE. THIS IS MUCH EASIER IF EACH FITTING IS INSERTED SIMULTANEOUSLY. TOP OF GOAL SHOULD APPEAR LEVEL. SECURE BOLTS AT TEE WITH NO MORE THAN ONE TURN AFTER CONTACT.
- BE SURE NET IS HANGING FREELY ON OUTSIDE OF GOAL. ONE WIRE WITH TURNBUCKLE SHOULD NOW HANG ALONG EACH POST. HOOK ONE END INTO THE LOOP AT THE BASE OF THE GOAL. THEN HOOK THE OTHER SIDE. ROTATE THE TURNBUCKLE TO TIGHTEN CABLE. NO NEED TO OVER-TIGHTEN. THE CABLE SHOULD RUN ABOUT ONE-HALF INCH FROM PIPES AND APPEAR STRAIGHT. COMPLETE LACING ALONG TOP OF GOAL.
- TURN GOAL FACE-DOWN AND BEGIN LACING NET TO BASE WITH ONE 9' CORD. START AT CENTER OF BASE AT THE "T". CENTER NET. LOOP NETTING TO BASE IN AN OVER-HAND MOTION. CONTINUE TOWARDS THE CORNER, TUGGING NET ALONG TOWARDS THE FRONT AS YOU GO. TIE SECURELY AT FRONT AND REPEAT WITH OTHER SIDE.

*Skirting wraps around base, sandwiching the netting in between.*

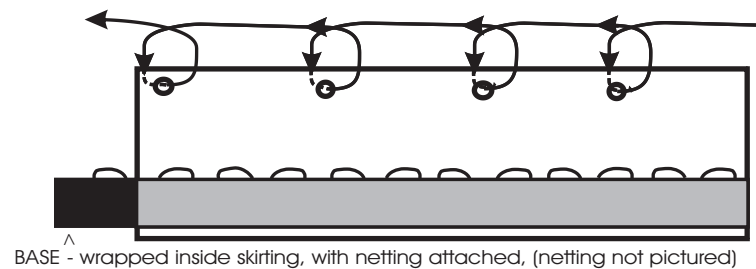
*This will provide protection inside and out.*

*Begin lacing at center base Tee out to posts.*

*Allow to 'pucker' in corners as it follows the curve.*

*Tie with overhand knots as you go along.*

*Skirting does not reach posts completely, as to not impede pucks.*



- TO PROLONG LIFE OF THE NETTING, KEEP FROM DIRECT SUNLIGHT WHEN NOT IN USE. AVOID DRAGGING GOAL ALONG ABRASIVE SURFACES.

- TO DISASSEMBLE GOAL FOR EASY STORAGE, BEGIN BY LOOSENING TURNBUCKLE AND UN-HOOKING EACH SIDE. THESE SHOULD BE FINGER-TIGHT ONLY. NOW LOOSEN ALL 7/16" -BOLTS. TOP PORTION OF GOAL CAN NOW BE LIFTED OFF POSTS AND SET DOWN ON BASE WHILE ALLOWING PIPES TO PASS THRU NETTING. RE-ASSEMBLE BY REVERSING PROCESS.